

Date: Friday, 24/10/2008 10:34:22 AM
 User: Julie Dawson

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: SPRING		
Job Number	42920			Part Number	: D2373		
Estimate Number	12151			Drawing Number	: D2373 REV A		
P.O. Number	:			Project Number	: N/A		
This Issue	24/10/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	NC			Material	:		
First Issue	/ /	Type	: SMALL /MED FAB	Due Date	: 15/11/2008		
Previous Run	41427			Qty:	20	Um:	Each
Written By							
Checked & Approved By	<u>JDP 08.10.08</u>						
Comment	: Est. Rev B 99.04.12 Updated from hand written IPP DM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MSS025	Spring Steel 0.025 thick	
			<i>E/P 09/01/07</i>
		Comment: Qty.: 0.2407 f(s)/Unit Total : 4.8132 f(s) Spring Steel 0.025 thick Material : Spring Steel, 0.025" thick Batch <u>M100650</u> <u>9X</u>	<i>M109839</i> <u>11X</u>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			<i>E/P 09/01/07</i> <u>20</u>
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut blanks: 2.75: long x 0.375" wide Drill hole as per Dwg D2373 Deburr Form as per Dwg D2373	<i>counter</i> <i>S 09/01/07</i> <u>Y20</u>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
			<i>E/P 09/01/07</i> <u>20</u>
		Comment: INSPECT WORK TO CURRENT STEP	<i>S 09/01/07</i> <u>Y20</u>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			<i>AS 09/01/07</i> <u>609</u>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST30</u>	<i>AS 09/01/07</i> <u>609</u>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
			<i>H 09/01/07</i> <u>30</u>
		Comment: FINAL INSPECTION/W/O RELEASE	<i>H 09/01/07</i>
		Job Completion	
			<i>MF 09-01-08</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

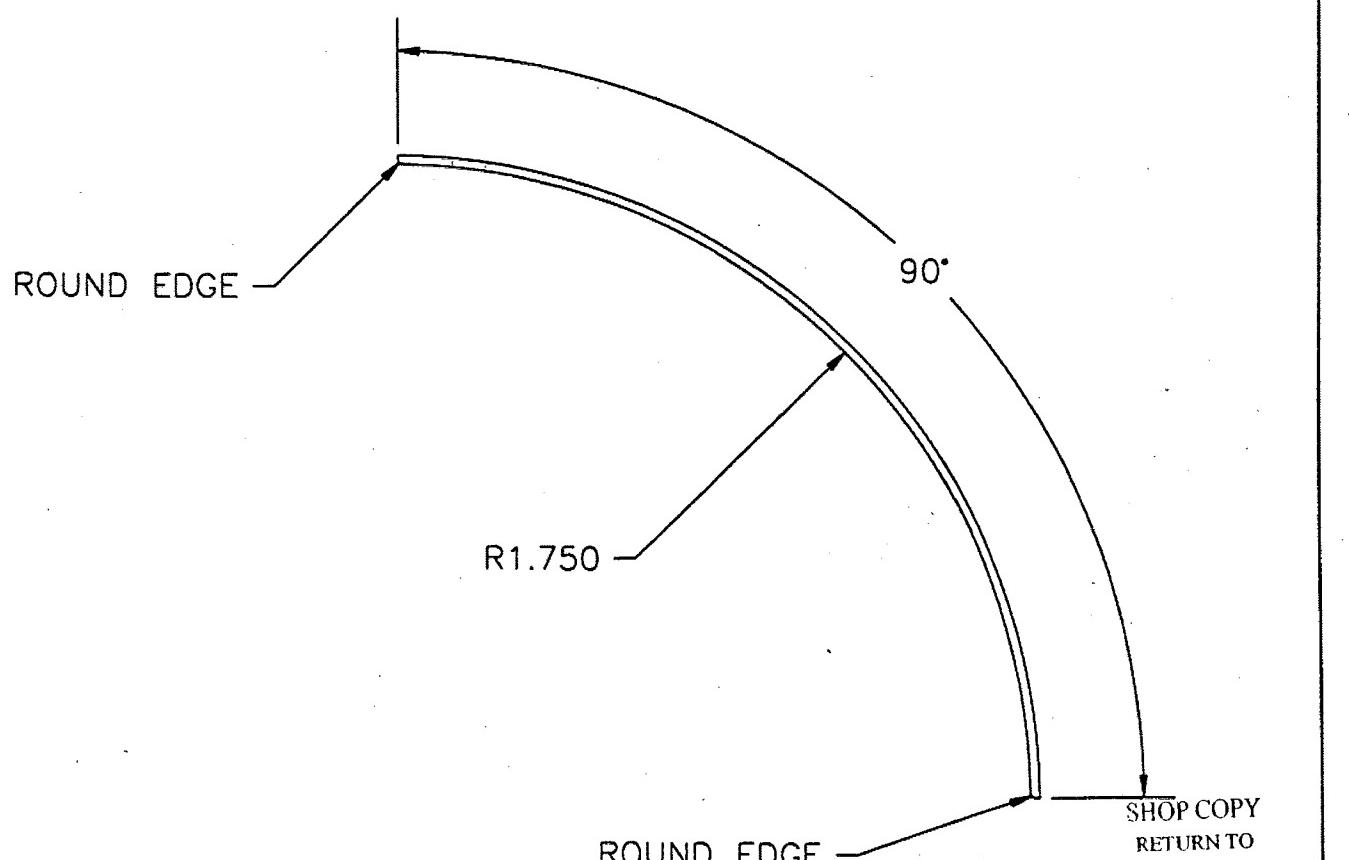
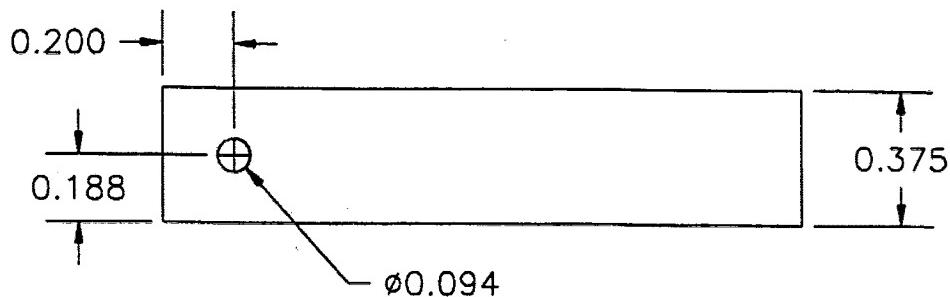
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>Bow</i>	APPROVED <i>JP</i>	DRAWING NO. D2373	REV. A SHEET 1 OF 1
DATE 95:02:23		TITLE SPRING	SCALE 2:1



MATERIAL: SPRING STEEL 0.025 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *40960*